



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3016-11
Job Sheet 170499



Part No: D3016-11

Job Qty: 16 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.08.31 NEW PROCESS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		2/1/18	0.00	0.00	Start Up Machining		J.C.-L.
120	Mill Conv	16 pcs		2/2/18	0.00	9.52	Mill Conv 1		J.C.-L.
130	QC	16 pcs		2/2/18	0.00	0.00	QC2 Machining-1		J.C.-L. 18-02-01
140	QC	16 pcs		2/2/18	0.00	0.00	QC8 Machining-1		MK 18/02/05
150	Packaging	16 pcs		2/2/18	0.00	0.00	Packaging3-1		Q
160	QC21-SA	16 Ea		2/2/18	0.00	0.00	QC21		DAS 21 FEB 06 2018

Part Op Descriptions: 120 - CUT TO LENGHT AS PER DWG***ONE LENGHT MAKES TWO PART.*** USE TOOLING DT10267

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NT1.000W.120	5	29	0	0
5013 29675.21g					

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle	7.630Inches ± 0.030	7.660 7.600		7.630
2	Saddle	0.470Inches ± 0.030	0.500 0.440		0.474

J.C.-L.
18-02-01

Plex 1/16/18 4:08 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		
Date : _____		Step #: _____		QTY Effective : _____				MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By		
								Lead hand / Supervisor		
								Approval Verification		

Root Cause		
Environment	☐	No Re-verification
Design	☐	Operator
Doc/Data	☐	Offset/Setup
Equip/Tooling	☐	Supplier
Handling/Pre	☐	Training
Material	☐	Use for Testing
Internal Transport	☐	Poor Information
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due
		OTHER : _____

Job No: 170499
Start up Operation 02/01/18

Change No: _____
Operation: _____
Revision: _____
PART NO: D3016-11
Original Serial #: S037785



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